



**COMMONWEALTH OF PENNSYLVANIA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
AIR QUALITY PROGRAM**

STATE ONLY NATURAL MINOR OPERATING PERMIT

Issue Date: February 23, 2023

Effective Date: February 23, 2023

Expiration Date: January 31, 2028

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

State Only Permit No: 25-00279

Natural Minor

Federal Tax Id - Plant Code: 06-0247840-1

Owner Information

Name: BARNES GROUP INC
Mailing Address: 226 S CENTER ST
CORRY, PA 16407-1935

Plant Information

Plant: ASSOC SPRING BARNES /CORRY DIV
Location: 25 Erie County 25803 Corry City
SIC Code: 3495 Manufacturing - Wire Springs

Responsible Official

Name: ELIZABETH JACOBS
Title: DIVISION MANAGER
Phone: (814) 664 - 6046 Email: ejacobs@asbg.com

Permit Contact Person

Name: TYLER HARRISON
Title: HSE MANAGER
Phone: (814) 664 - 6009 Email: tharrison@asbg.com

[Signature] _____
ERIC A. GUSTAFSON, NORTHWEST REGION AIR PROGRAM MANAGER



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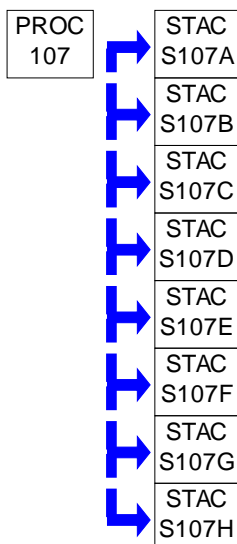
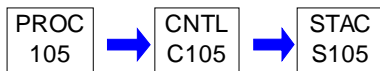
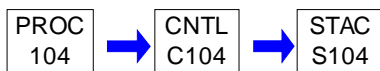
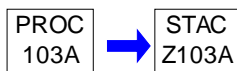
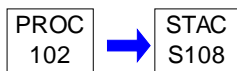
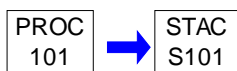
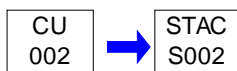
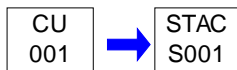
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**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
001	SPACE HEATING BOILERS (2, N&S) IN SHIPPING DEPT ON 1ST FLOOR	16.000 MMBTU/HR	
		16.000 MCF/HR	Natural Gas
002	PROCESS BOILERS (2, E&W) IN DIE SPRING DEPT. ON 1ST FLOOR	2.500 MMBTU/HR	
		2.600 MCF/HR	Natural Gas
101	AIR HANDLERS/HEATERS (2)	5.000 MCF/HR	Natural Gas
102	SHIPPING ROOM OILER ON 1ST FLOOR	2.000 Lbs/HR	RUST INHIBITOR (VOC)
103A	THERMADEP DIP COATING, 5 TANKS IN 1ST FLOOR PAINT ROOM	0.250 Lbs/HR	VOC EMITTED
104	PAINT BOOTHS (ASSETS 40009, 40010)	3.000 Lbs/HR	VOC EMITTED
105	METAL GRINDERS (28 UNITS)	1.000 Tons/HR	METAL SPRINGS
107	BLUING AND DRAW OVENS (13)	2.500 MCF/HR	Natural Gas
108	MISC. 1ST FLOOR OVENS (5)	4.000 MCF/HR	Natural Gas
109	DEGREASERS (19 PARTS WASHERS & 1 GUN CLEANING STATION)	0.100 Gal/HR	SOLVENT
110	ROLLING MILL OPERATIONS ON 1ST FLOOR, EAST AND WEST	1.000 Lbs/HR	METAL WIRE
111	EMERGENCY NAT GAS GENERATOR (660,000 BTU/HR) ASSET # 58239	0.660 MMBTU/HR	
		1.000 MCF/HR	Natural Gas
112	WIRE COILING (5 MACHINES)	1.000 Tons/HR	METAL WIRE
C104	PANEL FILTERS		
C105	GRINDERS BAGHOUSE		
C110A	EAST ROLLING MILL DEPT SMOG HOG (ASSET 49002)		
C110B	WEST ROLLING MILL DEPT SMOG HOG (ASSET 49005)		
C112	WIRE COILING SMOG HOG		
S001	NORTH & SOUTH BOILERS STACK		
S002	PROCESS BOILERS STACKS		
S101	AIR HANDLER STACK		
S104	PAINT BOOTH STACK		
S105	GRINDERS SLY BAGHOUSE STACK		
S107A	BLUING AND DRAW OVEN STACK		
S107B	BLUING AND DRAW OVEN STACK		
S107C	BLUING AND DRAW OVEN STACK		
S107D	BLUING AND DRAW OVEN STACK		
S107E	BLUING AND DRAW OVEN STACK		
S107F	BLUING AND DRAW OVEN STACK		
S107G	BLUING AND DRAW OVEN STACK		
S107H	BLUING AND DRAW OVEN STACK		
S108	HEAT TREAT OVENS STK		
S110A	EAST ROLLING MILL DEPT SMOG HOG EXHAUST STACK		
S110B	WEST ROLLING MILL DEPT SMOG HOG EXHAUST STACK		
S111	EMERGENCY GENERATOR EXHAUST		

**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
S112	WIRE COILING SMOG HOG STACK		
Z103A	THERMADEP FUGITIVE		
Z109	PARTS WASHERS (FUGITIVE VOC)		

PERMIT MAPS

**PERMIT MAPS**

PROC
108 → STAC
S107E

PROC
109 → STAC
Z109

PROC
110 → CNTL
C110A → STAC
S110A
CNTL
C110B → STAC
S110B

PROC
111 → STAC
S111

PROC
112 → CNTL
C112 → STAC
S112

**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

#002 [25 Pa. Code § 127.446]**Operating Permit Duration.**

(a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.

(b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]**Permit Renewal.**

(a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.

(b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.

(c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.

(d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.

(e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).

(f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

#004 [25 Pa. Code § 127.703]**Operating Permit Fees under Subchapter I.**

(a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.

(1) For a synthetic minor facility, a fee equal to:

(i) Four thousand dollars (\$4,000) for calendar years 2021—2025.

(ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.

(iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

**SECTION B. General State Only Requirements**

(2) For a facility that is not a synthetic minor, a fee equal to:

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]**Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]**Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

#007 [25 Pa. Code §§ 127.441 & 127.444]**Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

**SECTION B. General State Only Requirements**

- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

#008 [25 Pa. Code § 127.441]**Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

#009 [25 Pa. Code §§ 127.442(a) & 127.461]**Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

#010 [25 Pa. Code § 127.461]**Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]**Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

**SECTION B. General State Only Requirements**

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

#012 [25 Pa. Code § 127.441]**Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

#013 [25 Pa. Code § 127.449]**De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO_x from a single source during the term of the permit and 5 tons of NO_x at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM₁₀ from a single source during the term of the permit and 3.0 tons of PM₁₀ at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

**SECTION B. General State Only Requirements**

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

(2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.

(3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.

(4) Space heaters which heat by direct heat transfer.

(5) Laboratory equipment used exclusively for chemical or physical analysis.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:

(1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.

(2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.

(3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.

(f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.

(g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.

(h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

#014 [25 Pa. Code § 127.3]**Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

(1) Section 127.14 (relating to exemptions)

(2) Section 127.447 (relating to alternative operating scenarios)

(3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)

(4) Section 127.449 (relating to de minimis emission increases)

(5) Section 127.450 (relating to administrative operating permit amendments)

**SECTION B. General State Only Requirements**

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

#015 [25 Pa. Code § 127.11]**Reactivation**

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

#016 [25 Pa. Code § 127.36]**Health Risk-based Emission Standards and Operating Practice Requirements.**

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

#017 [25 Pa. Code § 121.9]**Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

#018 [25 Pa. Code §§ 127.402(d) & 127.442]**Reporting Requirements.**

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager
PA Department of Environmental Protection
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such

**SECTION B. General State Only Requirements**

records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

#019 [25 Pa. Code §§ 127.441(c) & 135.5]**Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

#020 [25 Pa. Code §§ 127.441(c) and 135.5]**Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

#021 [25 Pa. Code § 127.441(a)]**Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

#022 [25 Pa. Code § 127.447]**Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**SECTION B. General State Only Requirements****#023 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

#024 [25 Pa. Code §135.4]**Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P. S. § 4001—4015).

002 [25 Pa. Code §123.1]**Prohibition of certain fugitive emissions**

(a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminant from a source other than the following:

(1) Construction or demolition of buildings or structures.

(2) Grading, paving and maintenance of roads and streets.

(3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.

(4) Clearing of land.

(5) Stockpiling of materials.

(6) Open burning operations.

(7) [Not applicable]

(8) [Not applicable]

(9) Sources and classes of sources other than those identified in paragraphs (1)-(8), for which the operator has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:

(i) the emissions are of minor significance with respect to causing air pollution; and

(ii) the emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

(b) An application form for requesting a determination under either subsection (a)(9) or 129.15(c) is available from the Department. In reviewing these applications, the Department may require the applicant to supply information including, but not limited to, a description of proposed control measures, characteristics of emissions, quantity of emissions, and ambient air quality data and analysis showing the impact of the source on ambient air quality. The applicant shall be required to demonstrate that the requirements of subsections (a)(9) and (c) and 123.2 (relating to fugitive particulate matter) or of the requirements of 129.15(c) have been satisfied. Upon such demonstration, the Department will issue a determination, in writing, either as an operating permit condition, for those sources subject to permit requirements under the act, or as an order containing appropriate conditions and limitations.

(c) [Paragraph (c) of the regulation is printed under WORK PRACTICE REQUIREMENTS in this section of permit.]

(d) [Paragraph (d) of the regulation is not applicable to this facility.]

003 [25 Pa. Code §123.2]**Fugitive particulate matter**

A person may not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in 25 Pa. Code § 123.1(a)(1) -- (9) (relating to prohibition of certain fugitive emissions) [Condition #002 above] if such emissions are visible at the point the emissions pass outside the person's property.

**SECTION C. Site Level Requirements****# 004 [25 Pa. Code §123.31]****Limitations**

A person may not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in such a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

005 [25 Pa. Code §123.41]**Limitations**

A person may not permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

006 [25 Pa. Code §123.42]**Exceptions**

The limitations of 25 Pa. Code § 123.41 (relating to limitations) [Condition #005 above] shall not apply to a visible emission in any of the following instances:

- (1) When the presence of uncombined water is the only reason for failure of the emission to meet the limitations.
- (2) When the emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions.
- (3) When the emission results from sources specified in 25 Pa. Code § 123.1(a)(1) -- (9) (relating to prohibition of certain fugitive emissions). [123.1(a)(1) -- (9) are printed under Emission Restrictions of Condition #002 in this section of permit.]
- (4) [Not applicable]

II. TESTING REQUIREMENTS.**# 007 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.**# 008 [25 Pa. Code §127.11a]****Reactivation of sources.**

- (a) Except as provided by § 127.215 (relating to reactivation), a source which has been out of operation or production for at



SECTION C. Site Level Requirements

least 1 year but less than or equal to 5 years may be reactivated and will not be considered a new source if the following conditions are satisfied:

(1) The owner or operator shall, within 1 year of the deactivation submit to the Department and implement a maintenance plan which includes the measures to be taken, including maintenance, upkeep, repair or rehabilitation procedures, which will enable the source to be reactivated in accordance with the terms of the permit issued to the source.

(2) The owner or operator shall submit a reactivation plan to the Department for approval at least 60 days prior to the proposed date of reactivation. The reactivation plan shall include sufficient measures to ensure that the source will be reactivated in compliance with the permit requirements. The permittee may submit a reactivation plan to the Department at any time during the term of its operating permit. The reactivation plan may also be submitted to and reviewed by the Department as part of the plan approval or permit application or renewal process.

(3) The owner or operator of the source shall submit a notice to the Department within 1 year of deactivation requesting preservation of emissions in the inventory and indicating the intent to reactivate the source.

(4) The owner or operator of the source shall comply with the terms and conditions of the maintenance plan while the source is deactivated, and shall comply with the terms of the reactivation plan and operating permit upon reactivation.

(5) The owner or operator of the source with an approved reactivation plan and operating permit shall notify the Department in writing at least 30 days prior to reactivation of the source.

(b) A source which has been out of operation or production for more than 5 years but less than 10 years may be reactivated and will not be considered a new source if the following conditions are satisfied:

(1) The owner or operator of the source complies with the requirements of subsection (a).

(2) The owner or operator of the source obtains a plan approval and operating permit which requires that the emission of air contaminants from the source will be controlled to the maximum extent, consistent with the best available technology as determined by the Department as of the date of reactivation.

(c) A source which has been out of operation for 10 or more years shall meet the requirements of this chapter applicable to a new source.

(d) Other provisions of this section to the contrary notwithstanding, a source that is out of production or operation on November 26, 1994, shall have 1 year to demonstrate compliance with the requirements of subsection (a)(1), (3) and (4).

(e) [Not applicable to this facility.]

(f) The source shall have an operating permit prior to reactivation.

=====
Definitions from 25 Pa. Code §121.1:

Source - An air contamination source.

Facility - An air contamination source or a combination of air contamination sources located on one or more contiguous or adjacent properties and which is owned or operated by the same person under common control.

VI. WORK PRACTICE REQUIREMENTS.

**# 009 [25 Pa. Code §123.1]
Prohibition of certain fugitive emissions**

(a) - (b) [Paragraphs (a) and (b) of 25 Pa. Code § 123.1 are printed under Emission Restrictions in this section of permit.]

**SECTION C. Site Level Requirements**

(c) A person responsible for any source specified in 25 Pa. Code § 123.1(a)(1) -- (7) or (9) [Condition 002 above] shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads, or the clearing of land.

(2) Application of asphalt, oil, water or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.

(3) Paving and maintenance of roadways.

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

(d) [Paragraph (d) of the regulation is not applicable to this facility.]

010 [25 Pa. Code §129.14]**Open burning operations**

(a) Air basins. [Not applicable.]

(b) Outside of air basins. No person may permit the open burning of material in an area outside of air basins in a manner that:

(1) The emissions are visible, at any time, at the point such emissions pass outside the property of the person on whose land the open burning is being conducted.

(2) Malodorous air contaminants from the open burning are detectable outside the property of the person on whose land the open burning is being conducted.

(3) The emissions interfere with the reasonable enjoyment of life or property.

(4) The emissions cause damage to vegetation or property.

(5) The emissions are or may be deleterious to human or animal health.

(c) Exceptions: The requirements of subsections (a) and (b) do not apply where the open burning operations result from:

(1) A fire set to prevent or abate a fire hazard, when approved by the Department and set by or under the supervision of a public officer.

(2) A fire set for the purpose of instructing personnel in fire-fighting, when approved by the Department.

(3) A fire set for the prevention and control of disease or pests, when approved by the Department.

(4) [Not applicable]

(5) [Not applicable]

(6) A fire set solely for recreational or ceremonial purposes.

(7) A fire set solely for cooking food.

(d) Clearing and grubbing wastes. The following is applicable to clearing and grubbing wastes:

(1) As used in this subsection the following terms shall have the following meanings:

**SECTION C. Site Level Requirements**

Air curtain destructor -- A mechanical device which forcefully projects a curtain of air across a pit in which open burning is being conducted so that combustion efficiency is increased and smoke and other particulate matter are contained.

Clearing and grubbing wastes -- Trees, shrubs, and other native vegetation which are cleared from land during or prior to the process of construction. The term does not include demolition wastes and dirt laden roots.

(2) [Not applicable]

(3) Subsection (b) notwithstanding clearing and grubbing wastes may be burned outside of an air basin, subject to the following limitations:

(i) Upon receipt of a complaint or determination by the Department that an air pollution problem exists, the Department may order that the open burning cease or comply with subsection (b) of this section.

(ii) Authorization for open burning under this paragraph does not apply to clearing and grubbing wastes transported from an air basin for disposal outside of an air basin.

(4) During an air pollution episode, open burning is limited by Chapter 137 (relating to air pollution episodes) and shall cease as specified in such chapter.

[This permit does not constitute authorization to burn solid waste pursuant to Section 610(3) of the Solid Waste Management Act, 35 P.S. Section 6018.610(3), or any other provision of the Solid Waste Management Act.]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VIII. COMPLIANCE CERTIFICATION.

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

IX. COMPLIANCE SCHEDULE.

No compliance milestones exist.

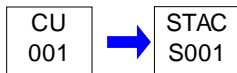
**SECTION D. Source Level Requirements**

Source ID: 001

Source Name: SPACE HEATING BOILERS (2, N&S) IN SHIPPING DEPT ON 1ST FLOOR

Source Capacity/Throughput: 16.000 MMBTU/HR

16.000 MCF/HR Natural Gas

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.11]

Combustion units

A person may not permit the emission into the outdoor atmosphere of particulate matter from a combustion unit in excess of the rate of 0.4 pound per million Btu of heat input.

002 [25 Pa. Code §123.22]

Combustion units

No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

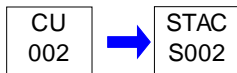
**SECTION D. Source Level Requirements**

Source ID: 002

Source Name: PROCESS BOILERS (2, E&W) IN DIE SPRING DEPT. ON 1ST FLOOR

Source Capacity/Throughput: 2.500 MMBTU/HR

2.600 MCF/HR Natural Gas

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.22]

Combustion units

No person may permit the emission into the outdoor atmosphere of sulfur oxides, expressed as SO₂, from a combustion unit in excess of the rate of 4 pounds per million Btu of heat input over any one-hour period.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements**

Source ID: 101

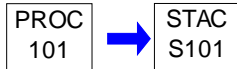
Source Name: AIR HANDLERS/HEATERS (2)

Source Capacity/Throughput:

5.000 MCF/HR

Natural Gas

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.21]

General

No person may permit the emission into the outdoor atmosphere of sulfur oxides from this source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 102

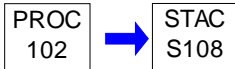
Source Name: SHIPPING ROOM OILER ON 1ST FLOOR

Source Capacity/Throughput:

2.000 Lbs/HR

RUST INHIBITOR (VOC)

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §127.441]

Operating permit terms and conditions.

The VOC emissions from the shipping room oiler shall not exceed 11 tpy based on material usage of less than 3,212 gallons per year and the VOC content of 6.9 lbs/gallon.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

002 [25 Pa. Code §127.441]

Operating permit terms and conditions.

(a) The facility shall keep records of the material used by the shipping room oiler in gallons per year.

(b) The facility shall keep records of the VOC content of the shipping room oiler product.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

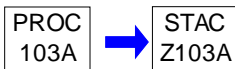
Source ID: 103A

Source Name: THERMADEP DIP COATING, 5 TANKS IN 1ST FLOOR PAINT ROOM

Source Capacity/Throughput:

0.250 Lbs/HR

VOC EMITTED

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

VOC emissions from Source 103A and Source 104 combined shall be less than 2.7 tpy per 12 consecutive month rolling period.

002 [25 Pa. Code §129.52]**Surface coating processes**

(a) This section applies as follows to the owner and operator of a:

(1) Surface coating process category listed in Table I, categories 1—11, regardless of the size of the facility, which emits or has emitted VOCs into the outdoor atmosphere in quantities greater than 3 pounds (1.4 kilograms) per hour, 15 pounds (7 kilograms) per day or 2.7 tons (2,455 kilograms) per year during any calendar year since January 1, 1987.

(2) [Paragraph (a)(2) of the regulation is not applicable to this source.]

(b) A person may not cause or permit the emission into the outdoor atmosphere of VOCs from a surface coating process category listed in Table I, unless one of the following limitations is met:

(1) The VOC content of each as applied coating is equal to or less than the standard specified in Table I.

(i) [Paragraph (b)(1)(i) of the regulation is not applicable to this source.]

(ii) The VOC content of a dip coating, expressed in units of weight of VOC per volume of coating solids, shall be calculated on a 30-day rolling average basis using the following equation:

[The equation for VOC content of dip coating is available at the following webpage.

<http://www.pacodeandbulletin.gov/Display/pacode?file=/secure/pacode/data/025/chapter129/s129.52.html&d=reduce>]

Where:

VOCA = VOC content in lb VOC/gal of coating solids for a dip coating, calculated on a 30-day rolling average basis

Woi = Percent VOC by weight of each as supplied coating (i) added to the dip coating process, expressed as a decimal fraction (that is 55% = 0.55)

Dci = Density of each as supplied coating (i) added to the dip coating process, in pounds per gallon

Qi = Quantity of each as supplied coating (i) added to the dip coating process, in gallons

Vni = Percent solids by volume of each as supplied coating (i) added to the dip coating process, expressed as a decimal fraction

WoJ = Percent VOC by weight of each thinner (J) added to the dip coating process, expressed as a decimal fraction

DdJ = Density of each thinner (J) added to the dip coating process, in pounds per gallon

QJ = Quantity of each thinner (J) added to the dip coating process, in gallons

(iii) [Paragraph (b)(1)(iii) of the regulation is not applicable to this source.]

(iv) Sampling and testing shall be done in accordance with the procedures and test methods specified in Chapter

**SECTION D. Source Level Requirements**

139 (relating to sampling and testing).

(2) [Paragraph (b)(2) of the regulation is not applicable to this source.]

(c) [Paragraph (c) of the regulation is printed under RECORDKEEPING REQUIREMENTS in this section of the permit.]

(d) The solvents methyl chloroform (1,1,1-trichloroethane) and methylene chloride are exempt from control under this section and § 129.67 (relating to graphic arts systems). A surface coating process which seeks to comply with this section through the use of an exempt solvent may not be included in any alternative standards.

(e) If more than one emission limitation under miscellaneous metal parts and products applies to a specific coating, the least stringent emission limitation applies.

(f) [Paragraph (f) of the regulation is not applicable to this source.]

(g) [Paragraph (g) of the regulation is printed under RECORDKEEPING REQUIREMENTS in this section of the permit.]

(h) The VOC standards in Table I do not apply to a coating used exclusively for determining product quality and commercial acceptance, touch-up and repair and other small quantity coatings if the coating meets the following criteria:

(1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all coatings combined for the facility.

(2) The owner or operator of the facility requests, in writing, and the Department approves, in writing, the exemption prior to use of the coating.

(i) - (j) [Paragraphs (i) and (j) of the regulation are not applicable to this source.]

(k) Section 129.52d(a)(5)(i) (relating to control of VOC emissions from miscellaneous metal parts surface coating processes, miscellaneous plastic parts surface coating processes and pleasure craft surface coatings) applies to surface coating processes regulated under Table I, Category 10, miscellaneous metal parts and products. Aerosol coatings must meet the requirements of 40 CFR Part 59, Subpart E (relating to National volatile organic compound emission standards for aerosol coatings).

Table I
Emission Limits of VOCs in Surface Coatings by Process Category
Weight of VOC per Volume of Coating Solids

Surface Coating Process Category	lbs VOC per gal coating solids	kg VOC per liter coating solids
1. Can coating [Not applicable]		
2. Coil coating	4.02	0.48
3. Fabric coating [Not applicable]		
4. Vinyl coating [Not applicable]		
5. Paper coating [Not applicable]		
6. Automobile and light duty truck coating [Not applicable]		
7. Metal furniture coating [Not applicable]		
8. Magnet wire coating	2.16	0.26
9. Large appliance coating [Not applicable]		
10. Miscellaneous metal parts & products		
(a) top coats for locomotives and heavy-duty trucks [Not applicable]		
(b) hopper car and tank car interiors [Not applicable]		

**SECTION D. Source Level Requirements**

(c) pail and drum interiors	10.34	1.24
(d) clear coatings	10.34	1.24
(e) air-dried coatings	6.67	0.80
Air dried coating -- Coatings which are dried by the use of air or forced warm air at temperatures up to 194°F.		
(f) extreme performance coatings	6.67	0.80
(g) all other coatings	5.06	0.61
11. Wood furniture manufacturing operations [Category 11 is not applicable to this source.]		
12. Shipbuilding and ship repair coatings [Category 11 is not applicable to this source.]		

Categories 1—9 were adopted on April 17, 1979

Category 10 was adopted on April 21, 1981

[Categories 11 and 12 of Table 1 are not applicable.]

[This regulation is printed in this operating permit as amended January 21, 2023, in 53 Pa. B. 465.]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The records to demonstrate compliance with 25 Pa. Code §129.52 shall be maintained for 5 years and shall be submitted to the Department upon request.

[This operating permit condition assures compliance with 25 Pa. Code §129.52(g).]

004 [25 Pa. Code §129.52]**Surface coating processes**

(a) - (b) [Paragraphs (a) and (b) of the regulation are printed under RESTRICTIONS in this section of the permit.]

(c) A facility, regardless of the facility's annual emission rate, which contains surface coating processes shall maintain records sufficient to demonstrate compliance with this section. At a minimum, a facility shall maintain daily records of:

(1) The following parameters for each coating, thinner and other component as supplied:

- (i) The coating, thinner or component name and identification number.
- (ii) The volume used.
- (iii) The mix ratio.
- (iv) The density or specific gravity.
- (v) The weight percent of total volatiles, water, solids and exempt solvents.
- (vi) The volume percent of solids for Table I surface coating process categories 1 - 10.

(2) The VOC content of each coating, thinner and other component as supplied.

(3) The VOC content of each as applied coating.

**SECTION D. Source Level Requirements**

(d) - (f) [Paragraphs (d)-(f) of the regulation are printed under RESTRICTIONS in this section of the permit.]

(g) [Paragraph (g) is streamlined out of the permit in favor of an operating permit condition for this source requiring that records be maintained for 5 years.]

(h) - (j) [Paragraphs (h)-(j) of the regulation are printed under RESTRICTIONS in this section of the permit.]

[This regulation is printed as amended January 21, 2023, in 53 Pa. B. 465.]

005 [25 Pa. Code §129.52d]**Control of VOC emissions from miscellaneous metal parts surface coating processes, miscellaneous plastic parts surface coating processes and pleasure craft surface coatings.**

[From 25 Pa. Code § 129.52d(a)(2)]

(a)(2) This section applies, as specified, to the owner and operator of a miscellaneous metal part surface coating process or miscellaneous plastic part surface coating process, or both, if the total actual VOC emissions from all miscellaneous metal part coating units and miscellaneous plastic part coating units, including related cleaning activities, at the facility are below 2.7 tons per 12-month rolling period, before consideration of controls.

[From 25 Pa. Code § 129.52d(e)(1)]

(e) Compliance and monitoring requirements. (1) All owners and operators. Regardless of the facility's VOC emissions, the owner or operator of a miscellaneous metal part surface coating process or miscellaneous plastic part surface coating process, or both, subject to subsection (a)(1) or (2), shall comply with this section as specified throughout this section. For an owner or operator subject only to subsection (a)(2), the compliance requirements are the recordkeeping requirements in subsection (f)(2).

[From 25 Pa. Code § 129.52d(f)(2)]

(f)(2) An owner or operator subject to subsection 129.52d(a)(2), or otherwise claiming an exemption or exception in this section, shall maintain records sufficient to verify the applicability of subsection (a)(2), the exemption or exception. Records maintained for compliance demonstrations may include purchase, use, production, and other records.

[The provisions of this § 129.52d adopted October 21, 2016, effective October 22, 2016, 46 Pa.B. 6758.]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.**# 006 [25 Pa. Code §121.1 A - L]****Definitions.**

[Selected definitions from 25 Pa. Code § 121.1 are printed below, as the regulation was amended January 15, 2021. Refer to regulation for remaining definitions.]

Air dried coating -- Coatings which are dried by the use of air or forced warm air at temperatures up to 194 °F.

Coating --

(i) For purposes of wood furniture manufacturing operations under §§ 129.101—129.107, a protective, decorative or functional material applied in a thin layer to a surface.

(A) The term includes paints, topcoats, clear coats, varnishes, sealers, stains, washcoats, basecoats, inks and

**SECTION D. Source Level Requirements**

temporary protective coatings.

(B) The term does not include adhesives.

(ii) For purposes of paper, film and foil surface coating under § 129.52b (relating to control of VOC emissions from paper, film and foil surface coating processes), a material applied onto or impregnated into a substrate for decorative, protective or functional purposes.

(A) The term includes solvent-borne coatings, waterborne coatings, adhesives, wax coatings, wax laminations, extrusion coatings, extrusion laminations, 100% solid adhesives, UV-cured coatings, electron beam-cured coatings, hot melt coatings and cold seal coatings.

(B) The term does not include materials used to form unsupported substrates, such as calendaring of vinyl, blown film, cast film, extruded film and co-extruded film.

Coating line -- The equipment and activities of the manufacturing process used to apply coatings onto or into a substrate.

Coating solids or solids -- For purposes of wood furniture manufacturing under §§ 129.101 - 129.107, the part of the coating which remains after the coating is dried or cured. Solids content is determined using data from the EPA Reference Method 24 or an alternative method approved by the Administrator of the EPA.

Cosmetic specialty coatings -- Materials including padding stains, shading stains, sap stains, spatter stains, fillers, waxes and inks applied to enhance wood finishes.

Miscellaneous metal parts and products -- Items made of ferrous or nonferrous metals, including large farm machinery, small farm machinery, small appliances, commercial and industrial machinery, fabricated metal products and items listed under the Standard Industrial Classification Codes 3300 - 3999. The term does not include cans, coils, automobiles, light-duty trucks, metal furniture, magnet wire, large appliances, aerospace vehicles or components and automobile refinishing and customized top coating of automobiles and trucks, if production since January 1, 1987, has not exceeded 34 vehicles per day.

Surface coating process -- The application and solidification of a coating onto or into a substrate as the substrate proceeds through the equipment and activities of the manufacturing process.

Surface preparation solvent -- A solvent used to remove dirt, oil and other contaminants from a substrate prior to the application of an adhesive, sealant, adhesive primer or sealant primer.

[The selected definitions are printed here from the regulation as current with the amendment January 21, 2023, in 53 Pa. B. 465.]

007 [25 Pa. Code §129.52d]

Control of VOC emissions from miscellaneous metal parts surface coating processes, miscellaneous plastic parts surface coating processes and pleasure craft surface coatings.

[From 25 Pa. Code § 129.52d(b). Selected definitions are printed below. Refer to regulation for remaining definitions.]

Definitions. The following words and terms, when used in this section, have the following meanings unless the context clearly indicates otherwise:

Coating --

- (i) A material applied onto or into a substrate for protective, decorative or functional purposes.
- (ii) The term includes paints, sealants, caulks, primers, inks and maskants.
- (iii) The term does not include protective oils, acids or bases, or combinations of these materials.

Coating unit -- A series of one or more coating applicators and associated drying area or oven or both wherein a coating is applied and dried or cured, or both. The unit ends at the point where the coating is dried or cured, or prior to subsequent application of a different coating.

**SECTION D. Source Level Requirements**

Extreme-performance coating --

(i) A coating used on a metal or plastic surface where the coated surface is, in its intended use, subject to one or more of the following:

(A) Chronic exposure to corrosive, caustic or acidic agents, chemicals, chemical fumes, chemical mixtures or solutions.

(B) Repeated exposure to temperatures in excess of 250°F.

(C) Repeated heavy abrasion, including mechanical wear and repeated scrubbing with industrial grade solvents, cleansers or scouring agents.

(ii) The term includes coatings applied to locomotives, railroad cars, farm machinery and heavy duty trucks.

High-temperature coating -- A coating certified to withstand a temperature of 1,000°F for 24 hours.

**SECTION D. Source Level Requirements**

Source ID: 104

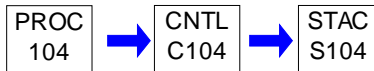
Source Name: PAINT BOOTHS (ASSETS 40009, 40010)

Source Capacity/Throughput:

3.000 Lbs/HR

VOC EMITTED

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

VOC emissions from Source 103A and Source 104 combined shall be less than 2.7 tpy per 12-month rolling period.

002 [25 Pa. Code §129.52]**Surface coating processes**

(a) This section applies as follows to the owner and operator of a:

(1) Surface coating process category listed in Table I, categories 1—11, regardless of the size of the facility, which emits or has emitted VOCs into the outdoor atmosphere in quantities greater than 3 pounds (1.4 kilograms) per hour, 15 pounds (7 kilograms) per day or 2.7 tons (2,455 kilograms) per year during any calendar year since January 1, 1987.

(2) [Paragraph (a)(2) of the regulation is not applicable to this source.]

(b) A person may not cause or permit the emission into the outdoor atmosphere of VOCs from a surface coating process category listed in Table I, unless one of the following limitations is met:

(1) The VOC content of each as applied coating is equal to or less than the standard specified in Table I.

(i) The VOC content of the as applied coating, expressed in units of weight of VOC per volume of coating solids, shall be calculated as follows:

$$\text{VOC} = (\text{Wo})(\text{Dc})/\text{Vn}$$

Where:

VOC = VOC content in lb VOC/gal of coating solids

Wo = Weight percent of VOC (Wv - Ww - Wex)

Wv = Weight percent of total volatiles (100%-weight percent solids)

Ww = Weight percent of water

Wex = Weight percent of exempt solvent(s)

Dc = Density of coating, lb/gal, at 25°C

Vn = Volume percent of solids of the as applied coating

(ii) - (iii) [Paragraphs (b)(1)(ii) and (iii) of the regulation are not applicable to this source.]

(2) [Paragraph (b)(2) of the regulation is not applicable to this source.]

(c) [Paragraph (c) of the regulation is printed under RECORDKEEPING REQUIREMENTS in this section of the permit.]

(d) The solvents methyl chloroform (1,1,1-trichloroethane) and methylene chloride are exempt from control under this section and § 129.67 (relating to graphic arts systems). A surface coating process which seeks to comply with this section through the use of an exempt solvent may not be included in any alternative standards.

**SECTION D. Source Level Requirements**

(e) If more than one emission limitation under miscellaneous metal parts and products applies to a specific coating, the least stringent emission limitation applies.

(f) [Paragraph (f) of the regulation is not applicable to this source.]

(g) [Paragraph (g) of the regulation is printed under RECORDKEEPING REQUIREMENTS in this section of the permit.]

(h) The VOC standards in Table I do not apply to a coating used exclusively for determining product quality and commercial acceptance, touch-up and repair and other small quantity coatings if the coating meets the following criteria:

(1) The quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all coatings combined for the facility.

(2) The owner or operator of the facility requests, in writing, and the Department approves, in writing, the exemption prior to use of the coating.

(i) - (j) [Paragraphs (i) and (j) of the regulation are not applicable to this source.]

(k) Section 129.52d(a)(5)(i) (relating to control of VOC emissions from miscellaneous metal parts surface coating processes, miscellaneous plastic parts surface coating processes and pleasure craft surface coatings) applies to surface coating processes regulated under Table I, Category 10, miscellaneous metal parts and products. Aerosol coatings must meet the requirements of 40 CFR Part 59, Subpart E (relating to National volatile organic compound emission standards for aerosol coatings).

[Non-applicable categories of Table 1 to 25 Pa. Code § 129.52 are omitted from this condition.]

Table I
Emission Limits of VOCs in Surface Coatings by Process Category
Weight of VOC per Volume of Coating Solids

Surface Coating Process Category	lbs VOC per gal coating solids	kg VOC per liter coating solids
1. Can coating [Not applicable]		
2. Coil coating	4.02	0.48
3. Fabric coating [Not applicable]		
4. Vinyl coating [Not applicable]		
5. Paper coating [Not applicable]		
6. Automobile and light duty truck coating [Not applicable]		
7. Metal furniture coating [Not applicable]		
8. Magnet wire coating	2.16	0.26
9. Large appliance coating [Not applicable]		
10. Miscellaneous metal parts & products		
(a) top coats for locomotives and heavy-duty trucks [Not applicable]		
(b) hopper car and tank car interiors [Not applicable]		
(c) pail and drum interiors	10.34	1.24
(d) clear coatings	10.34	1.24
(e) air-dried coatings	6.67	0.80
Air dried coating -- Coatings which are dried by the use of air or forced warm air at temperatures up to 194°F.		
(f) extreme performance coatings	6.67	0.80
(g) all other coatings	5.06	0.61

**SECTION D. Source Level Requirements**

11. Wood furniture manufacturing operations [Category 11 is not applicable to this source.]
 12. Shipbuilding and ship repair coatings [Category 11 is not applicable to this source.]

Categories 1—9 were adopted on April 17, 1979

Category 10 was adopted on April 21, 1981

[Categories 11 and 12 of Table 1 are not applicable.]

[This regulation is printed in this operating permit as amended January 21, 2023, in 53 Pa. B. 465.]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The records to demonstrate compliance with 25 Pa. Code §129.52 shall be maintained for 5 years and shall be submitted to the Department upon request.

[This operating permit condition assures compliance with 25 Pa. Code §129.52(g).]

004 [25 Pa. Code §129.52]**Surface coating processes**

(a) - (b) [Paragraphs (a) and (b) of the regulation are printed under RESTRICTIONS in this section of the permit.]

(c) A facility, regardless of the facility's annual emission rate, which contains surface coating processes shall maintain records sufficient to demonstrate compliance with this section. At a minimum, a facility shall maintain daily records of:

(1) The following parameters for each coating, thinner and other component as supplied:

- (i) The coating, thinner or component name and identification number.
- (ii) The volume used.
- (iii) The mix ratio.
- (iv) The density or specific gravity.
- (v) The weight percent of total volatiles, water, solids and exempt solvents.
- (vi) The volume percent of solids for Table I surface coating process categories 1 - 10.

(2) The VOC content of each coating, thinner and other component as supplied.

(3) The VOC content of each as applied coating.

(d) - (f) [Paragraphs (d)-(f) of the regulation are printed under RESTRICTIONS in this section of the permit.]

(g) [Paragraph (g) is streamlined out of the permit in favor of an operating permit condition for this source requiring that records be maintained for 5 years.]

(h) - (j) [Paragraphs (h)-(j) of the regulation are printed under RESTRICTIONS in this section of the permit.]

[This regulation is printed as amended January 21, 2023, in 53 Pa. B. 465.]

**SECTION D. Source Level Requirements****# 005 [25 Pa. Code §129.52d]****Control of VOC emissions from miscellaneous metal parts surface coating processes, miscellaneous plastic parts surface coating processes and pleasure craft surface coatings.**

[From 25 Pa. Code § 129.52d(a)(2)]

(a)(2) This section applies, as specified, to the owner and operator of a miscellaneous metal part surface coating process or miscellaneous plastic part surface coating process, or both, if the total actual VOC emissions from all miscellaneous metal part coating units and miscellaneous plastic part coating units, including related cleaning activities, at the facility are below 2.7 tons per 12-month rolling period, before consideration of controls.

[From 25 Pa. Code § 129.52d(e)(1)]

(e) Compliance and monitoring requirements. (1) All owners and operators. Regardless of the facility's VOC emissions, the owner or operator of a miscellaneous metal part surface coating process or miscellaneous plastic part surface coating process, or both, subject to subsection (a)(1) or (2), shall comply with this section as specified throughout this section. For an owner or operator subject only to subsection (a)(2), the compliance requirements are the recordkeeping requirements in subsection (f)(2).

[From 25 Pa. Code § 129.52d(f)(2)]

(f)(2) An owner or operator subject to subsection 129.52d(a)(2), or otherwise claiming an exemption or exception in this section, shall maintain records sufficient to verify the applicability of subsection (a)(2), the exemption or exception. Records maintained for compliance demonstrations may include purchase, use, production, and other records.

[The provisions of this § 129.52d adopted October 21, 2016, effective October 22, 2016, 46 Pa.B. 6758.]

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

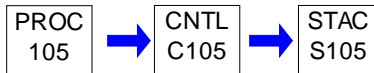
**SECTION D. Source Level Requirements**

Source ID: 105

Source Name: METAL GRINDERS (28 UNITS)

Source Capacity/Throughput: 1.000 Tons/HR METAL SPRINGS

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

A log shall be kept of all preventive maintenance inspections of the dust collector. The log shall be kept on site for at least 5 years. This log shall contain the following information.

- inspection date,
- potential problems or defects detected,
- corrective actions or maintenance activities undertaken, and
- the measured pressure drop.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) The permittee shall maintain and operate the control device in accordance with the manufacturer's specifications and good operating practices.
- (b) A magnehelic gauge, or equivalent, shall be installed and maintained in good working condition to measure the pressure drop across the collector.
- (c) At least once every 2 weeks, a preventive maintenance inspection of the control device shall be conducted and the pressure drop shall be recorded.

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 107

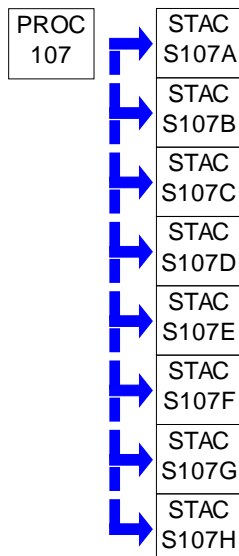
Source Name: BLUING AND DRAW OVENS (13)

Source Capacity/Throughput:

2.500 MCF/HR

Natural Gas

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.21]

General

No person may permit the emission into the outdoor atmosphere of sulfur oxides from this source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 108

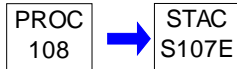
Source Name: MISC. 1ST FLOOR OVENS (5)

Source Capacity/Throughput:

4.000 MCF/HR

Natural Gas

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.****Emission Restriction(s).**

001 [25 Pa. Code §123.21]

General

No person may permit the emission into the outdoor atmosphere of sulfur oxides from this source in a manner that the concentration of the sulfur oxides, expressed as SO₂, in the effluent gas exceeds 500 parts per million, by volume, dry basis.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

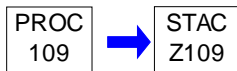
Source ID: 109

Source Name: DEGREASERS (19 PARTS WASHERS & 1 GUN CLEANING STATION)

Source Capacity/Throughput:

0.100 Gal/HR

SOLVENT

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.**# 001 [25 Pa. Code §129.63]****Degreasing operations**

(a) Cold cleaning machines. Except for those subject to the Federal National emissions standards for hazardous air pollutants (NESHAP) for halogenated solvent cleaners under 40 CFR Part 63 (relating to National emission standards for hazardous air pollutants for source categories), this subsection applies to cold cleaning machines that use 2 gallons or more of solvents containing greater than 5% VOC content by weight for the cleaning of metal parts.

(1) Immersion cold cleaning machines shall have a freeboard ratio of 0.50 or greater.

(2) Immersion cold cleaning machines and remote reservoir cold cleaning machines shall:

(i) Have a permanent, conspicuous label summarizing the operating requirements in paragraph (3). In addition, the label shall include the following discretionary good operating practices:

(A) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining. During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.

(B) When a pump-agitated solvent bath is used, the agitator should be operated to produce a rolling motion of the solvent with no observable splashing of the solvent against the tank walls or the parts being cleaned.

**SECTION D. Source Level Requirements**

(C) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

(ii) Be equipped with a cover that shall be closed at all times except during cleaning of parts or the addition or removal of solvent. For remote reservoir cold cleaning machines which drain directly into the solvent storage reservoir, a perforated drain with a diameter of not more than 6 inches shall constitute an acceptable cover.

(3) Cold cleaning machines shall be operated in accordance with the following procedures:

(i) Waste solvent shall be collected and stored in closed containers. The closed containers may contain a device that allows pressure relief, but does not allow liquid solvent to drain from the container.

(ii) Flushing of parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.

(iii) Sponges, fabric, wood, leather, paper products and other absorbent materials may not be cleaned in the cold cleaning machine.

(iv) Air agitated solvent baths may not be used.

(v) Spills during solvent transfer and use of the cold cleaning machine shall be cleaned up immediately.

(4) After December 22, 2002, a person may not use, sell or offer for sale for use in a cold cleaning machine any solvent with a vapor pressure of 1.0 millimeter of mercury (mm Hg) or greater and containing greater than 5% VOC by weight, measured at 20°C (68°F) containing VOCs.

(5) On and after December 22, 2002, a person who sells or offers for sale any solvent containing VOCs for use in a cold cleaning machine shall provide, to the purchaser, the following written information:

(i) The name and address of the solvent supplier.

(ii) The type of solvent including the product or vendor identification number.

(iii) The vapor pressure of the solvent measured in mm hg at 20°C (68°F).

(6) A person who operates a cold cleaning machine shall maintain for at least 2 years and shall provide to the Department, on request, the information specified in paragraph (5). An invoice, bill of sale, certificate that corresponds to a number of sales, Material Safety Data Sheet (MSDS), or other appropriate documentation acceptable to the Department may be used to comply with this section.

(7) Paragraph (4) does not apply:

(i) [Paragraph (a)(7)(i) does not apply to this source.]

(ii) If the owner or operator of the cold cleaning machine demonstrates, and the Department approves in writing, that compliance with paragraph (4) will result in unsafe operating conditions.

(iii) To immersion cold cleaning machines with a freeboard ratio equal to or greater than 0.75.

(b) - (e) [25 Pa. Code 129.63(b) - (d) are not applicable to this parts washer.]

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements**

Source ID: 110

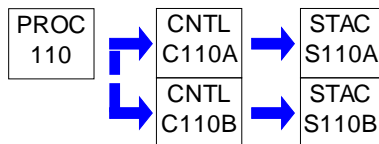
Source Name: ROLLING MILL OPERATIONS ON 1ST FLOOR, EAST AND WEST

Source Capacity/Throughput:

1.000 Lbs/HR

METAL WIRE

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain a record of all preventive maintenance inspections of the control device. The log shall be kept on site for at least 5 years. These records shall, at a minimum, contain the following.

- the dates of the inspections,
- any problems or defects,
- the actions taken to correct the problem or defects, and
- any routine maintenance performed.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) The permittee shall perform a monthly preventative maintenance inspection of the control device and associated equipment.
- (b) The permittee shall operate and maintain the source and control device in accordance with the manufacturer's specifications and good air pollution control practices.

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION D. Source Level Requirements**

Source ID: 111

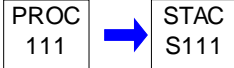
Source Name: EMERGENCY NAT GAS GENERATOR (660,000 BTU/HR) ASSET # 58239

Source Capacity/Throughput:

0.660 MMBTU/HR

1.000 MCF/HR

Natural Gas

**I. RESTRICTIONS.****Operation Hours Restriction(s).****# 001 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?**

(a) [Paragraph 63.6640(a) is printed under WORK PRACTICE REQUIREMENTS in this section of permit.]

(b) - (d) [Paragraphs 63.6640(b) through (d) are not applicable to this source.]

(e) [Paragraph 63.6640(e) is printed under REPORTING REQUIREMENTS in this section of permit.]

(f) If you own or operate an emergency stationary RICE, you must operate the emergency stationary RICE according to the requirements in paragraphs (f)(1) through (4) of this section. In order for the engine to be considered an emergency stationary RICE under this subpart, any operation other than emergency operation, maintenance and testing, and operation in non-emergency situations for 50 hours per year, as described in paragraphs (f)(1) through (4), is prohibited. If you do not operate the engine according to the requirements in paragraphs (f)(1) through (4), the engine will not be considered an emergency engine under this subpart and must meet all requirements for non-emergency engines.

(1) There is no time limit on the use of emergency stationary RICE in emergency situations.

(2) You may operate your emergency stationary RICE for the purpose specified in paragraph (f)(2)(i) of this section for a maximum of 100 hours per calendar year. Any operation for non-emergency situations as allowed by paragraphs (f)(3) and (4) of this section counts as part of the 100 hours per calendar year allowed by this paragraph (f)(2).

(i) Emergency stationary RICE may be operated for maintenance checks and readiness testing, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year.

(ii) [Reserved]

(iii) [Reserved]

(3) [Not applicable]

(4) Emergency stationary RICE located at area sources of HAP may be operated for up to 50 hours per calendar year in non-emergency situations. The 50 hours of operation in non-emergency situations are counted as part of the 100 hours per calendar year for maintenance and testing provided in paragraph (f)(2) of this section. Except as provided in paragraphs (f)(4)(i) and (ii) of this section, the 50 hours per year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to an electric grid or otherwise supply power as part of a financial arrangement with another entity.

(i) [No longer applicable.]

**SECTION D. Source Level Requirements**

(ii) The 50 hours per year for non-emergency situations can be used to supply power as part of a financial arrangement with another entity if all of the following conditions are met:

(A) The engine is dispatched by the local balancing authority or local transmission and distribution system operator.

(B) The dispatch is intended to mitigate local transmission and/or distribution limitations so as to avert potential voltage collapse or line overloads that could lead to the interruption of power supply in a local area or region.

(C) The dispatch follows reliability, emergency operation or similar protocols that follow specific NERC, regional, state, public utility commission or local standards or guidelines.

(D) The power is provided only to the facility itself or to support the local transmission and distribution system.

(E) The owner or operator identifies and records the entity that dispatches the engine and the specific NERC, regional, state, public utility commission or local standards or guidelines that are being followed for dispatching the engine. The local balancing authority or local transmission and distribution system operator may keep these records on behalf of the engine owner or operator.

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010; 78 FR 6704, Jan. 30, 2013; 87 FR 48607, Aug. 10, 2022]

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

002 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6655]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What records must I keep?

(a) - (c) [Paragraphs (a) through (c) of 40 CFR §63.6655 are not applicable to this source.]

(d) You must keep the records required in Table 6 of this subpart to show continuous compliance with each emission or operating limitation that applies to you.

(e) You must keep records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treatment control device (if any) according to your own maintenance plan if you own or operate any of the following stationary RICE;

(1) [Not applicable]

(2) An existing stationary emergency RICE.

(3) An existing stationary RICE located at an area source of HAP emissions subject to management practices as shown in Table 2d to this subpart.

(f) If you own or operate any of the stationary RICE in paragraphs (f)(1) through (2) of this section, you must keep records of

**SECTION D. Source Level Requirements**

the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engine is used for the purpose specified in § 63.6640(f)(4)(ii), the owner or operator must keep records of the notification of the emergency situation, and the date, start time, and end time of engine operation for these purposes.

(1) [Paragraph 63.6655(f)(1) is not applicable to this source.]

(2) An existing emergency stationary RICE located at an area source of HAP emissions that does not meet the standards applicable to non-emergency engines.

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010; 75 FR 51592, Aug. 20, 2010; 78 FR 6706, Jan. 30, 2013; 87 FR 48607, Aug. 10, 2022]

003 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6660]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

In what form and how long must I keep my records?

(a) Your records must be in a form suitable and readily available for expeditious review according to §63.10(b)(1).

(b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.

(c) You must keep each record readily accessible in hard copy or electronic form for at least 5 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to §63.10(b)(1).

[69 FR 33506, June 15, 2004, as amended at 75 FR 9678, Mar. 3, 2010]

From 63.10(b)(1):

(b) General recordkeeping requirements. (1) The owner or operator of an affected source subject to the provisions of this part shall maintain files of all information (including all reports and notifications) required by this part recorded in a form suitable and readily available for expeditious inspection and review. The files shall be retained for at least 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. At a minimum, the most recent 2 years of data shall be retained on site. The remaining 3 years of data may be retained off site. Such files may be maintained on microfilm, on a computer, on computer floppy disks, on magnetic tape disks, or on microfiche.

[59 FR 12430, Mar. 16, 1994, as amended at 64 FR 7468, Feb. 12, 1999; 67 FR 16604, Apr. 5, 2002; 68 FR 32601, May 30, 2003; 69 FR 21752, Apr. 22, 2004; 71 FR 20455, Apr. 20, 2006; 85 FR 73886, Nov. 19, 2020]

V. REPORTING REQUIREMENTS.

004 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?

(a) [Paragraph 63.6640(a) is printed under WORK PRACTICE REQUIREMENTS in this section of permit.]

(b) – (d) [Paragraphs 63.6640(b) through (d) of the regulation are not applicable to this source.]

(e) You must report each instance in which you did not meet the requirements in Table 8 to this subpart that apply to you. [Non-applicable text in paragraph 63.6640(e) of the regulation is omitted from this paragraph.]

**SECTION D. Source Level Requirements**

[Refer to regulation for Table 8 to 40 CFR Part 63 Subpart ZZZZ for General Subpart A Provisions applicable to subpart ZZZZ. Ongoing required Subpart A provisions for this source include:

- 63.6(e)(1)(i), the duty to minimize emissions as referenced in 63.6675 under the definition of 'Deviation' printed in the condition for 63.6675 under ADDITIONAL REQUIREMENTS in this source group; and
- 63.10(b)(1), the recordkeeping as referenced in 63.6660(b) printed in the condition for 63.6660 under RECORDKEEPING REQUIREMENTS in this source group.]

(f) [Paragraph 63.6640(f) is printed under RESTRICTIONS in this section of permit.]

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010; 78 FR 6704, Jan. 30, 2013; 87 FR 48607, Aug. 10, 2022]

VI. WORK PRACTICE REQUIREMENTS.

**# 005 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63 Subpart ZZZZ Table 2d]
Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines
Requirements for Existing Stationary RICE Located at Area Sources of HAP Emissions**

As stated in §§63.6603 and 63.6640, you must comply with the following requirements for existing stationary RICE located at area sources of HAP emissions:

[Category 5 applies. Non-applicable items are omitted.]

5. For each Emergency stationary SI [Spark Ignition engine] RICE; (see note 2)

You must meet the following requirement, except during periods of startup . . .

- a. Change oil and filter every 500 hours of operation or annually, whichever comes first; (See note 1.)
 - b. Inspect spark plugs every 1,000 hours of operation or annually, whichever comes first, and replace as necessary;
- and
- c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

Notes:

1 Sources have the option to utilize an oil analysis program as described in § 63.6625(i) or (j) in order to extend the specified oil change requirement in Table 2d of this subpart.

2 If an emergency engine is operating during an emergency and it is not possible to shut down the engine in order to perform the management practice requirements on the schedule required in Table 2d of this subpart, or if performing the management practice on the required schedule would otherwise pose an unacceptable risk under federal, state, or local law, the management practice can be delayed until the emergency is over or the unacceptable risk under federal, state, or local law has abated. The management practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under federal, state, or local law has abated. Sources must report any failure to perform the management practice on the schedule required and the federal, state or local law under which the risk was deemed unacceptable.

[75 FR page 9688, Mar. 3, 2010; 75 FR page 51595, Aug. 20, 2010; 78 FR 6700, Jan. 30, 2013]

**# 006 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63 Subpart ZZZZ Table 6]
Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines
Table 6 to Subpart ZZZZ of Part 63.-- Continuous Compliance With Emission Limitations and Operating Limitations**

As stated in §63.6640, you must continuously comply with the emissions and operating limitations and work or management practices as required by the following:

**SECTION D. Source Level Requirements**

[Category 9 of Table 6 to Part 63 Subpart ZZZZ applies. Applicable requirements from Table 6 are included here. Non-applicable text from Table 6 is omitted.]

For each existing emergency stationary RICE located at an area source of HAP, complying with the Work or Management practices requirement, you must demonstrate continuous compliance by . . .

- i. Operating and maintaining the stationary RICE according to the manufacturer's emission-related operation and maintenance instructions; or
- ii. Develop and follow your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions.

[78 FR 6715, Jan. 30, 2013]

007 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6603]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What emission limitations, operating limitations, and other requirements must I meet if I own or operate an existing stationary RICE located at an area source of HAP emissions?

[References in regulation to §63.6620 and Table 4 in introductory text of §63.6603 is not applicable to this source and is omitted from this paragraph.]

- (a) If you own or operate an existing stationary RICE located at an area source of HAP emissions, you must comply with the requirements in Table 2d to this subpart that apply to you. [The reference in regulation to Table 2b in 63.6603(a) which is not applicable to this source is omitted from this paragraph.]

[Applicable requirements from Table 2d are printed in a separate condition in this section of the permit.]

- (b) - (f) [Paragraphs 63.6603 (b) through (f) are not applicable to this source.]

[75 FR 9675, Mar. 3, 2010, as amended at 75 FR 51589, Aug. 20, 2010; 76 FR 12866, Mar. 9, 2011; 78 FR 6701, Jan. 30, 2013]

008 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6605]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What are my general requirements for complying with this subpart?

- (a) You must be in compliance with the emission limitations, operating limitations, and other requirements in this subpart that apply to you at all times.
- (b) At all times you must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. The general duty to minimize emissions does not require you to make any further efforts to reduce emissions if levels required by this standard have been achieved. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator which may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.

[75 FR 9675, Mar. 3, 2010, as amended at 78 FR 6702, Jan. 30, 2013]

009 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6625]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

What are my monitoring, installation, operation, and maintenance requirements?

- (a) - (d) Not applicable.

**SECTION D. Source Level Requirements**

(e) If you own or operate any of the following stationary RICE, you must operate and maintain the stationary RICE and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions:

(1) - (2) Not applicable;

(3) An existing emergency or black start stationary RICE located at an area source of HAP emissions;

(4) - (10) Not applicable.

(f) If you own or operate an existing emergency stationary RICE with a site rating of less than or equal to 500 brake HP located at a major source of HAP emissions or an existing emergency stationary RICE located at an area source of HAP emissions, you must install a non-resettable hour meter if one is not already installed.

(g) Not applicable.

(h) If you operate a new, reconstructed, or existing stationary engine, you must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d to this subpart apply. [Tables 1a, 2a, 2c do not apply to the emergency engines of this source; Categories 4 and 5 of Table 2d apply.]

(i) Not applicable.

(j) If you own or operate a stationary SI engine that is subject to the work, operation or management practices in item 5 of Table 2d to this subpart, you have the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Table 2d to this subpart. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [Non-applicable text is omitted from this paragraph.]

[69 FR 33506, June 15, 2004, as amended at 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51589, Aug. 20, 2010; 76 FR 12866, Mar. 9, 2011; 78 FR 6700, Jan. 30, 2013]

010 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6640]

Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines

How do I demonstrate continuous compliance with the emission limitations, operating limitations, and other requirements?

(a) You must demonstrate continuous compliance with each requirement in Table 2d to this subpart that apply to you according to methods specified in Table 6 to this subpart. [Text in the regulation 63.6640(a) which is not applicable to this source is omitted from this paragraph.] [Tables 2d & 6 are printed in this section of permit.]

(b) - (d) [Paragraphs 63.6640(b) through (d) are not applicable to this source.]

(e) [Paragraph 63.6640(e) is printed under REPORTING REQUIREMENTS in this section of permit.]

**SECTION D. Source Level Requirements**

(f) [Paragraph 63.6640(f) is printed under RESTRICTIONS in this section of permit.]

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3606, Jan. 18, 2008; 75 FR 9676, Mar. 3, 2010; 75 FR 51591, Aug. 20, 2010; 78 FR 6704, Jan. 30, 2013; 87 FR 48607, Aug. 10, 2022]

VII. ADDITIONAL REQUIREMENTS.**# 011 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6665]****Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****What parts of the General Provisions apply to me?**

Table 8 to this subpart shows which parts of the General Provisions in §§ 63.1 through 63.15 apply to you. [Non-applicable text omitted from this paragraph.]

[Refer to regulation for Table 8 to 40 CFR Part 63 Subpart ZZZZ. A copy of Table 8 is available at this webpage: <https://www.ecfr.gov/current/title-40/chapter-I/subchapter-C/part-63/subpart-ZZZZ/appendix-Table%208%20to%20Subpart%20ZZZZ%20of%20Part%2063>]

[75 FR 9678, Mar. 3, 2010]

012 [40 CFR Part 63 NESHAPS for Source Categories §40 CFR 63.6675]**Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines****What definitions apply to this subpart?**

Terms used in this subpart are defined in the Clean Air Act (CAA); in 40 CFR 63.2, the General Provisions of this part; and in this section as follows:

[Selected definitions from § 63.6675 are printed here. Refer to regulation for remaining definitions. A copy § 63.6675 is available at this webpage: <https://www.ecfr.gov/current/title-40/chapter-I/subchapter-C/part-63/subpart-ZZZZ/subject-group-ECFR2ac1fbccc55831/section-63.6675>]

Deviation means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

- (1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emission limitation or operating limitation;
- (2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or
- (3) Fails to meet any emission limitation or operating limitation in this subpart during malfunction, regardless or whether or not such failure is permitted by this subpart.
- (4) Fails to satisfy the general duty to minimize emissions established by § 63.6(e)(1)(i).

Diesel fuel means any liquid obtained from the distillation of petroleum with a boiling point of approximately 150 to 360 degrees Celsius. One commonly used form is fuel oil number 2. Diesel fuel also includes any non-distillate fuel with comparable physical and chemical properties (e.g. biodiesel) that is suitable for use in compression ignition engines.

Emergency stationary RICE means any stationary reciprocating internal combustion engine that meets all of the criteria in paragraphs (1) through (3) of this definition. All emergency stationary RICE must comply with the requirements specified in § 63.6640(f) in order to be considered emergency stationary RICE. If the engine does not comply with the requirements specified in § 63.6640(f), then it is not considered to be an emergency stationary RICE under this subpart.

- (1) The stationary RICE is operated to provide electrical power or mechanical work during an emergency situation.

**SECTION D. Source Level Requirements**

Examples include stationary RICE used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility (or the normal power source, if the facility runs on its own power production) is interrupted, or stationary RICE used to pump water in the case of fire or flood, etc.

(2) The stationary RICE is operated under limited circumstances for situations not included in paragraph (1) of this definition, as specified in § 63.6640(f).

(3) The stationary RICE operates as part of a financial arrangement with another entity in situations not included in paragraph (1) of this definition only as allowed in § 63.6640(f)(4)(i) or (ii).

Engine startup means the time from initial start until applied load and engine and associated equipment reaches steady state or normal operation. For stationary engine with catalytic controls, engine startup means the time from initial start until applied load and engine and associated equipment, including the catalyst, reaches steady state or normal operation.

Institutional emergency stationary RICE means an emergency stationary RICE used in institutional establishments such as medical centers, nursing homes, research centers, institutions of higher education, correctional facilities, elementary and secondary schools, libraries, religious establishments, police stations, and fire stations.

Malfunction means any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner which causes, or has the potential to cause, the emission limitations in an applicable standard to be exceeded. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

Subpart means 40 CFR part 63, subpart ZZZZ.

[69 FR 33506, June 15, 2004, as amended at 71 FR 20467, Apr. 20, 2006; 73 FR 3607, Jan. 18, 2008; 75 FR 9679, Mar. 3, 2010; 75 FR 51592, Aug. 20, 2010; 76 FR 12867, Mar. 9, 2011; 78 FR 6706, Jan. 30, 2013; 87 FR 48608, Aug. 10, 2022]

**SECTION D. Source Level Requirements**

Source ID: 112

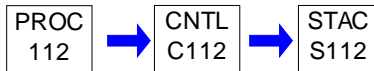
Source Name: WIRE COILING (5 MACHINES)

Source Capacity/Throughput:

1.000 Tons/HR

METAL WIRE

Conditions for this source occur in the following groups: PARTICULATE RESTRICTION

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

II. TESTING REQUIREMENTS.**# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The Department reserves the right to require exhaust stack testing of this source as necessary to verify emissions for purposes including, but not limited to, the determination of correct emissions, malfunctions, or compliance with any applicable requirements.

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

IV. RECORDKEEPING REQUIREMENTS.**# 002 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

(a) The permittee shall maintain a log of all preventative maintenance performed on the control device (ESP). The inspection logs shall contain, at a minimum, the following.

- dates of the inspections,
- the dates of the collector plates cleanings,
- any potential problems or defects that were detected, and
- the steps taken to correct them.

(b) The inspection logs shall be maintained at the facility for a period of 5 years and shall be made available to the Department upon request.

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

VI. WORK PRACTICE REQUIREMENTS.**# 003 [25 Pa. Code §127.511]****Monitoring and related recordkeeping and reporting requirements.**

In order to assure compliance with the particulate matter concentration limits for this source, the permittee shall perform the following.

(a) The electrostatic precipitator (ESP) associated with this source is to be operated at all times that the source is in use. To assure proper operation, the operator shall check the indicator lights at least once each day that the source is operated.

**SECTION D. Source Level Requirements**

(b) The permittee shall maintain and operate the source and control device in accordance with the manufacturer's specifications.

(c) The permittee shall perform inspections and maintenance of the control device and associated equipment at a minimum of every 6 months. This will include:

- (i) Removal and cleaning of collector plates.
- (ii) Inspection of plates for warpage.
- (iii) Inspection and repair of dampers, fusible links, ionizing wires, and blower.
- (iv) Grease bearings.
- (v) Clean duct work as needed.

(d) The filter on the ESP control device associated with this source shall be inspected and cleaned (as needed) on a monthly basis.

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements) and/or Section E (Source Group Restrictions).

**SECTION E. Source Group Restrictions.**

Group Name: PARTICULATE RESTRICTION

Group Description: Particulate matter restriction for processes

Sources included in this group

ID	Name
101	AIR HANDLERS/HEATERS (2)
102	SHIPPING ROOM OILER ON 1ST FLOOR
104	PAINT BOOTHS (ASSETS 40009, 40010)
105	METAL GRINDERS (28 UNITS)
107	BLUING AND DRAW OVENS (13)
108	MISC. 1ST FLOOR OVENS (5)
110	ROLLING MILL OPERATIONS ON 1ST FLOOR, EAST AND WEST
112	WIRE COILING (5 MACHINES)

I. RESTRICTIONS.**Emission Restriction(s).**

001 [25 Pa. Code §123.13]

Processes

No person may permit the emission into the outdoor atmosphere of particulate matter from this process in a manner that the concentration of particulate matter in the effluent gas exceeds 0.04 grain per dry standard cubic foot.

II. TESTING REQUIREMENTS.

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

III. MONITORING REQUIREMENTS.

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

IV. RECORDKEEPING REQUIREMENTS.

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

V. REPORTING REQUIREMENTS.

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VI. WORK PRACTICE REQUIREMENTS.

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

VII. ADDITIONAL REQUIREMENTS.

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).



SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.

**SECTION G. Emission Restriction Summary.**

Source Id	Source Descriptor		
001	SPACE HEATING BOILERS (2, N&S) IN SHIPPING DEPT ON 1ST FLOOR		
Emission Limit			
4.000	Lbs/MMBTU	[25 Pa Code 123.22]	SOX
0.400	Lbs/MMBTU	[25 Pa Code 123.11]	TSP
002	PROCESS BOILERS (2, E&W) IN DIE SPRING DEPT. ON 1ST FLOOR		
Emission Limit			
4.000	Lbs/MMBTU	any 1-hour period [25 Pa Code 123.22]	SOX
101	AIR HANDLERS/HEATERS (2)		
Emission Limit			
500.000	PPMV	dry basis [25 Pa Code 123.21]	SOX
0.040	gr/DRY FT3	[25 Pa Code 123.13]	TSP
102	SHIPPING ROOM OILER ON 1ST FLOOR		
Emission Limit			
0.040	gr/DRY FT3	[25 Pa Code 123.13]	TSP
11.000	Tons/Yr	[25 Pa Code 127.441]	VOC
103A	THERMADEP DIP COATING, 5 TANKS IN 1ST FLOOR PAINT ROOM		
Emission Limit			
2.700	Tons/Yr	per 12-month rolling period for combined Sources 103A and 104 [25 PaCode 127.441]	VOC
104	PAINT BOOTHS (ASSETS 40009, 40010)		
Emission Limit			
0.040	gr/DRY FT3	[25 Pa Code 123.13]	TSP
2.700	Tons/Yr	per 12-month rolling period for combined Sources 103A and 104 [25 Pa Code 127.441]	VOC
105	METAL GRINDERS (28 UNITS)		
Emission Limit			
0.040	gr/DRY FT3	[25 Pa Code 123.13]	TSP
107	BLUING AND DRAW OVENS (13)		
Emission Limit			
500.000	PPMV	dry basis [25 Pa Code 123.21]	SOX
0.040	gr/DRY FT3	[25 Pa Code 123.13]	TSP
108	MISC. 1ST FLOOR OVENS (5)		
Emission Limit			
500.000	PPMV	dry basis [25 Pa Code 123.21]	SOX
0.040	gr/DRY FT3	[25 Pa Code 123.13]	TSP



SECTION G. Emission Restriction Summary.

Source Id	Source Description
110	ROLLING MILL OPERATIONS ON 1ST FLOOR, EAST AND WEST
Emission Limit	
0.040 gr/DRY FT3	[25 Pa Code 123.13]
Pollutant	
TSP	
112	WIRE COILING (5 MACHINES)
Emission Limit	
0.040 gr/DRY FT3	[25 Pa Code 123.13]
Pollutant	
TSP	

Site Emission Restriction Summary

Emission Limit	Pollutant
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**SECTION H. Miscellaneous.****I. GENERAL INFORMATION**

- (a) This facility is located at 226 South Center Street, Corry, PA 16407.

This facility is a NATURAL MINOR with respect to Potential Emissions of regulated air pollutants.

The following eFACTS ID's are assigned to this facility for this permit issuance:

Permit number: 25-00279
 eFACTS Site Name: BARNES GROUP ASSOC SPRING CORRY DIV
 RMS ID: 43157
 APS ID: 344983
 Master Auth ID: 353789
 Client ID: 79578
 Site ID: 248518
 Primary Facility (PF) ID: 493877

- (b) The Capacity/Throughput numbers listed in Section A, the Site Inventory List, and provided in Section D of this permit for individual sources are for informational purposes only and are not to be considered enforceable limits. The actual enforceable emission and operating limits for each source, with the correct number of significant digits, are listed in Sections C, D, and E of this permit. The Emission Restriction Summary in Section G of this permit is for information purposes only and is not to be used to establish enforceable limits.

- (c) Abbreviations used in this permit:

Schematics:

FML: Fuel material location
 CU: Combustion Unit
 PROC: Process
 CNTL: Control device
 STAC: Stack. The stack can represent either the emission point or fugitive emissions in a permit map.

Pollutants:

CO: Carbon Monoxide
 NOx: Nitrogen Oxides
 SOx: Sulfur Oxides
 TSP: Total Suspended Particulate (includes both filterable and condensable)
 PM10: Particulate Matter less than 10 microns
 PM2.5: Particulate Matter less than 2.5 microns
 VOC: Volatile Organic Compounds
 HAP: Hazardous Air Pollutant

Source ID: Department assigned ID number for the source

Source Name: Department assigned name for the source

Capacity/Throughput: The maximum rated capacity or throughput for the source. The maximum rated capacity or throughput is not considered an enforceable limit. Enforceable limits are contained within the conditions of the permit.

Fuel/Material: The fuel/material assigned to SCC for the source

AIMS: Air Information Management System -- the DEP electronic database for permitting and emission reports

CFR: Code of Federal Regulations

CI: Combustion Ignition

CMS: Continuous Monitoring System

Department: Pennsylvania Department of Environmental Protection (the DEP)

eFacts: Environmental Facility Application Compliance Tracking System -- the DEP electronic database for inspection reports

ICE: Internal Combustion Engine

ICI: Industrial, Commercial, and Institutional

NESHAP: National Emission Standards for Hazardous Air Pollutants (40 CFR Part 63)

NSPS: New Source Performance Standards (40 CFR Part 60)

NWRO: Northwest Regional Office of PA DEP

RFD: Request for Determination of Changes of Minor Significance & Exemption from plan approval.

RICE: Reciprocating Internal Combustion Engine

**SECTION H. Miscellaneous.**

SCC: Source Classification Code as defined by EPA

SI: Spark Ignition

Source: An air contamination source (25 Pa. Code § 121.1).

(d) All reports, submittals, and other communications required by this permit shall be submitted electronically to the PA DEP Northwest Regional office located at the following address. Web addresses for electronic submittals to this office are below.

Bureau of Air Quality
 Department of Environmental Protection
 230 Chestnut Street
 Meadville, PA 16335
 814-332-6940 (phone)
 814-332-6121 (fax)
 Office Hours 8 a.m. - 4 p.m.
 800-541-2050 (after hours)

(i) Spills and other emergencies should be reported immediately to DEP by telephone at 800-541-2050.

(ii) Submittals of Asbestos Abatements and Demolition/Renovation Notification Forms should be made via the Online Asbestos Notification System. Information and links are located at this web address:

<https://www.dep.pa.gov/Business/Air/BAQ/BusinessTopics/Pages/Asbestos.aspx>

(iii) Submittals of Annual emissions inventory, if required, must be made via the DEP's AES*Online secure website. Information and links are located at this web address:

<https://www.dep.pa.gov/Business/Air/BAQ/BusinessTopics/Emission/Pages/default.aspx>

(iv) Submittals pertaining to emissions testing, specifically test protocols and test reports, shall be made by emailing electronic copies submissions to both PSIMS Administration in Central Office and to Regional Office AQ Program at the following e-mail addresses:

CENTRAL OFFICE:
 RA-EPstacktesting@pa.gov

NORTHWEST REGIONAL OFFICE:
 RA-EPNWstacktesting@pa.gov

(v) The 15-day advance notifications of emissions testing dates and supplemental testing information shall be submitted directly to:

(1) the DEP's OnBase electronic upload website where it will be forwarded to the Northwest Regional Office Air Quality Inspector. Upload the written notification at this web address:

<https://www.dep.pa.gov/DataandTools/Pages/Application-Form-Upload.aspx>

(2) IF the Protocol Reviewer at Central Office Division of Source Testing requested a copy of the notification, then submit a copy to the email address provided by the protocol reviewer.

(vi) Submittals of RFD's shall be made via the DEP's Greenport website at <https://greenport.pa.gov>

(vii) All other submittals to this office should be made via the DEP's OnBase electronic upload website at this web address:

<https://www.dep.pa.gov/DataandTools/Pages/Application-Form-Upload.aspx>

(e) Submittals to the EPA are made to the EPA Region III office.

(1) The regional EPA address is:

Section Chief
 U.S. Environmental Protection Agency Region III
 Enforcement and Compliance Assurance Division
 Air Section (3ED21)
 Four Penn Center

**SECTION H. Miscellaneous.**

1600 John F. Kennedy Boulevard
Philadelphia, Pennsylvania 19103-2852

(2) Electronic compliance certifications should be sent to the EPA at the following email address. Include the following in the email subject line: name of facility, state, and Title V operating permit number.

R3_APD_Permits@epa.gov

II. INFORMATION SPECIFIC TO THIS PERMIT

(a) In accordance with 25 Pa. Code Section 129.52(h), the Department has exempted the following coatings from the VOC limitations of 129.52, provided the quantity of coating used does not exceed 50 gallons per year for a single coating and a total of 200 gallons per year for all coatings combined:

[blue, light blue, dark blue, purple, black, brown, yellow, green, light green, dark green, white, orange, pink, and red]

These 14 coatings all carry the designation, Dykem.

(b) This permit, originally issued new on June 10, 2002, was administratively amended June 2, 2005, to change the name of the permit contact and the name of the responsible official.

(c) Source 103A, Thermadep (Dip Coating), is located on the 1st floor. The dip coating station consist of five 20 gallon tanks and uses white, pink, light blue, orange, and yellow Coatings.

(d) An RFD for the addition of 7 Lewco Heat Pro Ovens (200,000 Btu/hr) was considered insignificant and exempt from plan approval on June 14, 2007.

(e) Source 001, Space Heating Boilers (2, N&S), consists of the following units located in the Shipping Dept. on the 1st floor.

- North natural gas boiler rated at 8,369,000 Btu/hr.
- South natural gas boiler rated at 8,369,000 Btu/hr.

(f) Source 002, Process Boilers (2, E&W), consists of the following units located in the Die Spring Dept. on the 1st floor.

- East natural gas boiler rated at 1,255,000 Btu/hr.
- West natural gas boiler rated at 1,255,000 Btu/hr.

(g) Source 101, Air Handlers / Heaters, consists of the following.

- Heated Air Make-up unit (Asset # 58243) in the Special Order Dept on the 1st floor.
- Air Make-up Unit rated at 100,000 Btu/hr in the Shipping Dept on the 1st floor.

(h) Source 102, Shipping Room Oiler, is located in the Shipping Dept. on the 1st floor.

(i) Source 103A, Thermadep Dip Coating, is located in the Paint room on the 1st floor and consists of 5 tanks.

- (1) White dip tank;
- (2) Blue dip tank;
- (3) Yellow dip tank;
- (5) Red dip tank;
- (5) Orange dip tank.

(j) Source 104, Paint Booths, consists of the following.

- (1) Asset 40009 is located in the Paint Room on the 1st floor;
- (2) Asset 40010 is located in the Sepentine Dept on the 3rd floor.

(k) Source 105, Metal Grinders, consist of the following controlled by the C105 Sly Baghouse (Asset # 35015).

- 4 grinders in the Arcuate Dept. on the 1st floor (Asset #'s, (no number, 15-30-2VDC, 19126, 19216)
- 15 grinders in the Special Order Dept on 1st floor. (Asset #'s 19225, 19190, 19229, 19230, 19018, 19197, 19061, 19051, 19231, 19054, 19200, 19148, 19139; and 2 Pedestal Grinders with no asset numbers)
- 2 blast machines (aluminum oxide) in the Special Order Dept. on 1st floor (Asset #'s 13021 & 13024) [Asset 10321 is vented to a dedicated dust collector prior to being exhausted to the C105 Sly Baghouse (Asset # 35015).]
- Grinding machine located in the 1st floor Nuclear Dept. (Asset # 19116)
- 10 Grinders in the Grinding Room on 1st Floor [Asset #'s 19135, 19170, 19106, 19142, 19167, 19176, 19178, 19191, and

**SECTION H. Miscellaneous.**

2 Pedestal Grinders (Asset # 19193 and no asset number on second pedestal grinder)]

- (l) Source 107, Bluing and Draw Ovens, consist of the following.
- (1) [Grieve 1300 Cell Oven has been removed from service.]
 - (2) Bristol Oven 1,000,000 Btu/hr [1st fl. bldg 14] S107B (Asset # 16018 in Heat Treat on 1st floor.)
 - (3) Sunbeam Oven (Sunbeam) 2,000,000 Btu/hr [1st fl. bldg 4] S107C (Asset # 16025 in Heat Treat on 1st floor.)
 - (4) Grieve Draw (Grieve) 800,000 Btu/hr [1st fl. bldg 1] S107D (Asset # 16055 in Heat Treat on 1st floor.)
 - (5) Abbot Draw (Abbot) 600,000 Btu/hr [1st fl. bldg 1] S107E (Asset # 15289 in Heat Treat on 1st floor.)
 - (6) 6 Snap ring inline ovens (Lewco) 200,000 Btu/hr [3rd fl. bldg 11] S107G (Asset #'s 16075, 16076, 16077, 16078, 16080, 16081 in Snap Ring Dept on 3rd floor)
 - (7) Snap ring inline oven (Lewco) 200,000 Btu/hr [1st floor heat treat area] (Asset # 16079)
 - (8) Snap ring walk in oven (Grieve) 400,000 Btu/hr [3rd fl. bldg 11] S107H (Asset # 16065 in Snap Ring Dept. on 3rd floor)
- (m) Source 108, Misc 1st floor Ovens 1400 Department consist of the following.
- (1) Sunbeam endo generator [1st fl. bldg 1] S107E (Asset # 15083 rated at 108,000 Btu/hr located in Heat Treat on 1st floor.)
 - (2) [Becker endo generator has been removed from service.]
 - (3) Abbot hardening furnace electric w/ gas flame curtain [1st fl. bldg 1] S107E (Asset # 15089 rated at 500,000 Btu/hr located in Heat Treat on 1st floor.)
 - (4) Abbot hot water wash 500,000 Btu/hr [1st fl. bldg 1] S107E (Asset # 15089 located in Heat Treat on 1st floor.)
 - (5) Grieve Snap ring inline oven 400,000 Btu/hr [1st fl. bldg 1] S107E (Asset # 16064 located in Heat Treat on 1st floor.)
 - (6) Gasbarre Endo Generator 540,000 Btu/hr [1st fl. bldg 1] S107E (Asset # 100008 located in Heat Treat)
- (n) This State Only Operating Permit No. 25-00279, was re-issued on July 16, 2007, and expires June 30, 2012.
- (o) Source 109, Degreasers, consist of the following 19 parts washers and 1 gun cleaning station.
- | Location | Size | color designation |
|---|-----------|-------------------|
| (1) Snap Ring | 12.75 gal | blue |
| (2) Wafios | 12.75 gal | blue |
| (3) Tool Room | 12.75 gal | blue |
| (4) Tool Room | 12.75 gal | blue |
| (5) Special Order | 12.75 gal | blue |
| (6) Rolling Mill | 12.75 gal | blue |
| (7) Die Spring | 12.75 gal | blue |
| (8) Fuhr Mill | 12.75 gal | blue |
| (9) Snap Ring | 20 gal | red |
| (10) Snap Ring | 20 gal | red |
| (11) Snap Ring | 20 gal | red |
| (12) Snap Ring | 20 gal | red |
| (13) Snap Ring | 20 gal | red |
| (14) Snap Ring | 20 gal | red |
| (15) Snap Ring | 20 gal | red |
| (16) Snap Ring | 20 gal | red |
| (17) [Snap Ring, 20 gal, red was removed from service per Jan 2022 permit renewal application.] | | |
| (18) Wafios | 20 gal | red |
| (19) [Wafios, 20 gal, red was removed from service per Jan 2022 permit renewal application.] | | |
| (20) [Arcuate Capping, 20 gal, red was removed from service per Jan 2022 permit renewal application.] | | |
| (21) Electrician's Area | 12.75 gal | blue |
| (22) Arcuate | 12.75 gal | blue |
| (23) Gun Cleaning Station located in the paint room on the 1st floor. | | |
- (p) Source 110, Rolling Mill Dept., consists of the following equipment each controlled by a dedicated Smog Hog, C110A & C110B, located in the Rolling Milling Dept. on the 1st floor.
- West Rolling Mill Wire Forming;
 - East Rolling Mill Wire Forming.
- (q) Source 111, the Natural gas Emergency Generator is located in the Air Compressor House.
- (r) Source 112, wire coiling, consists of the following 5 wire coiling machines which exhaust to a Smog Hog C112 and are located

**SECTION H. Miscellaneous.**

in the Special Order Dept on the 1st floor.

- (1) Asset # 03116
- (2) Asset # 03099
- (3) Asset # 03127
- (4) Asset # 03203
- (5) Asset # 03204
- (6) [Asset #'s 03179 & 03180 were removed from the facility.]

(s) This permit was renewed on September 12, 2012.

(t) This permit was administratively amended on February 10, 2015 to change the responsible official from Michael Williams to Michael T. Smith and the permit contact from William Martin to Tyler Harrison.

(u) This permit was renewed on September 5, 2017.

(v) This permit was administratively amended on March 18, 2021 to incorporate the change of responsible official.

(w) This operating permit renewal, effective February 23, 2023, is issued on February 23, 2023.



***** End of Report *****
